



Innovative Power Transmission

Slide Bearings Type

Series EM Journal Range 300-560 mm

1 Туре	E	
② Housing	I finned centre flange mounted	
$^{\textcircled{3}}$ Heat dissipation $\left\{ ight.$	 N natural cooling Z lubrication by oil circulation with external oil cooling (7) lubrication by circulation with external oil cooling for high oil throughput W7) water cooling (finned tubes in oil sump) J circulating pump and natural cooling Circulating pump and water cooling (finned tubes in oil sump) 	ımp)
④ Shape of bore and type of lubrication	 plain cylindrical bore, without oil ring plain cylindrical bore, loose oil ring lubrication plain cylindrical bore, fixed oil ring lubrication two-lobe bore (lemon shape), without oil ring four lobe bore, without oil ring radial tilting pad, without oil ring 	
⑤ Thrust parts	 without thrust parts (non-locating bearing) plain sliding surfaces (locating bearing) taper land faces for both senses of rotation (locating bearing taper land faces for one sense of rotation (locating bearing elastically supported circular tilting pads (locating bearing) 	ring) ig) g)

Example

for quoting a slide bearing type EM, circulating oil system with external oil cooling, plain cylindrical bore with loose oil ring (for emergency lubrication), thrust part with elastically supported circular tilting pads, size 35, shaft diameter 355 mm:

 1 2 3 4 5

 slide bearing
 E M Z L A 35-355

The main dimensions of the shell with plain cylindrical bore (EF.C.) and of the twolobe bore shell (EF.Y.) are similar to the dimensions of the shell type EF.L. (plain cylindrical bore, loose oil ring lubrication) shown in the catalogue.

Information on bearings with fixed oil ring, four-lobe bore and radial tilting pads available upon request.

 $^{1)}$ Seal diameters (D_S) are possible with every shaft diameter of one size.

- ²⁾ This dimension is about 3 mm larger in case of insulated bearings.
- ³⁾ Bore available on both sides.
- 4) Dimension refers to design with loose oil ring.
- 5) Flange DIN 2573
- 6) Number on each side
- 7) Data upon request

All weight values indicated in this catalogue are average, non-binding values. The drawings shown are not strictly binding.

We reserve the right to changes made in the interests of technical improvement.



This brochure gives details of a range of E-bearings, shaft diameters 300 to 560 mm, suitable for use on electrical machines, fans, water turbines and pumps.

For information on E-bearings with smaller shaft diameters refer to the corresponding RENK brochures.

Bearing Housing

The finned EM housings size 35 to 45 are made of high quality cast iron (EN-GJL-300) and are designed for heavy duty performance. Other materials, such as for instance EN-GJS-400-18-LT or GS 45 can be supplied in special cases.

Bearing Shells

The shells are manufactured from steel (C 10) and have a spherical seating. They are lined with RENKmetal therm 89 and the working surfaces and the oilways are configurated to give long life under severe operating conditions. Being fully interchangeable ensures trouble free assembly at all times.

E-type bearing sizes 35 to 45 are mostly equipped with shells having a plain cylindrical bore and a natural cooling form. However, shells suitable for connection to an external oil circulation system are also available. If required, shells with a two lobe bore ("lemon bore"), four lobe bore or with radial tilting pads can also be supplied.

Apart from bearings without thrust parts (type...Q) there are shells with plain white-metal lined shoulders (type...B) to absorb non-continuous axial loads of limited magnitude, as well as shells with

Dimensions of oil outlet

The oil outlet pipes are mounted to the housing by means of a SAE flange. The X design can be provided with larger oil outlet pipes, depending on the necessary quantity of lubricant.

	design Z											
size	oil outlet	l / min	b ₄	d ₁₃	d ₁₄	k ₁						
35	DN 65	28	16	160	14	130						
45	DN 80	42	18	190	18	150						

bi-directional taper land faces (type...K) which can absorb axial loads of medium magnitude.

Alternatively the taper land faces can be supplied suitable for only one sense of rotation (type...E) to absorb high axial loads.

For high thrust loads elastically supported circular tilting pads (RD thrust pads) are fitted in the ends of the shell (type...A). The cup springs supporting the RD thrust pads have damping properties and can also absorb any shock loads elastically.

Seals

For normal applications the E-type bearings sizes 35 to 45 are equipped with rigid seals (type 20). These seals are made of corrosion resistant aluminium alloys and correspond to protection grade IP 44. Higher protection grade (up to IP 56) upon request.

To counteract the influence of negative pressure or high air velocity from the inside of the machine, the flange side of the EM bearings is provided with an adjustable rigid seal (type 32) (connection to be done by customer). This seal type has an additional sealing area connected to the external atmosphere by two hoses in this way, the inner seal is not affected by negative pressure or strong air turbulence.

Special types of seals such as air seals or seals for application with ex equipment machines are also available on request.

Oil Supply

Self contained oil bath lubrication, by means of two loose oil rings, is supplied for shaft speeds up to 20 m/s. The loose oil rings take the lubricant direct to the shaft. If the bearings are supplied with cool oil from an external lubrication system, the loose oil rings can be retained as a back-up for shaft speeds up to 26 m/s. Such an arrangement will permit emergency shut-down without damage to the shells.

Lubrication by loose oil ring is also possible for marine applications. Further details upon request. Information on E-bearings with lubrication by fixed oil ring (EMNF.) or without oil ring (EMXC./ EMXY/ EMXV./ EMXK.) upon request.

An external oil lubrication system can be used in addition to self-lubrication or it can be operated as oil supply unit for the bearing.

When the bearing is subject to frequent reversals, or if the type...A need large quantities of oil, a pump is fitted to the bearing to suck cool oil from the bearing sump and deliver it to the oil inlet position. Filters and oil cooler can be incorporated into the oil circulation system.

Electrical Insulation

To prevent problems from electrical eddy currents, the EM bearing can be electrically insulated, internally. In such cases the spherical seating of the shell is coated with a layer of insulating plastic material.

Heat Dissipation

Frictional heat generated is usually dissipated by radiation and natural convection.

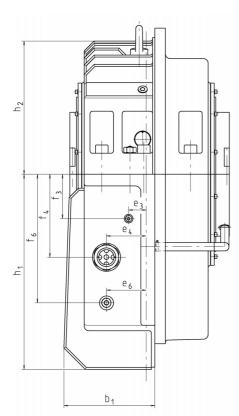
Water cooling can also be used, through seawater resistant cooling tubes submerged in the oil sump. Dimensions for connection upon request.

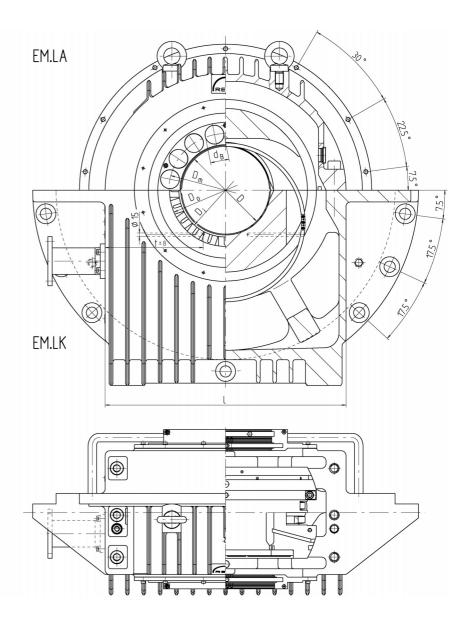
Temperature Control

Two independent commercially available thermosensors can be used for monitoring the temperature of the bearing. We recommend the use of RENK resistance thermometers; alternatively RENK angle thermometers for direct visual reading.

Oil Selection

Generally, any branded oil of low foaming tendency can be used as a lubricant. The correct viscosity for each operating condition will be determined by EDP calculation. Such calculations are always carried out at the design stage. A print-out of the results can be provided on request.

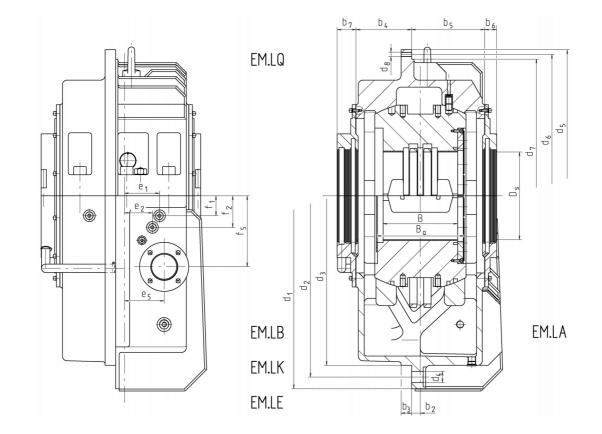




Dimensions in mm

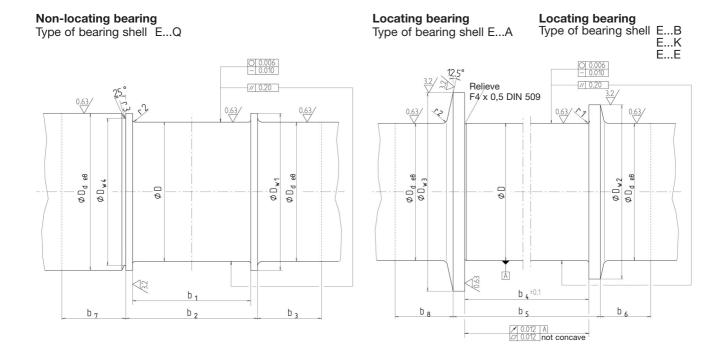
Size	D	В	Ba	Di	Do	D _m	d _B	RD- thrust pads ⁶⁾	b ₁	b ₂	b ₃	b ₄	b ₅	h ₁	h ₂	I	d ₁	d ₂	d ₃	d ₄	d ₅	d ₆
	300			320	385	390		16			45	192,5						1325				
	315	254		335	400	405	63	18														
	335			355	425	425] 03	10						705		850	1400			40		
35	355		300	375	450	445		20	332,5	37,5			267,5		450				1250	for	1060	1030
00	375 400 263.2		-0,24	395	470	455	50	24	002,0	07,0									h6		1000	1000
		263,2		420	495	470	00	27												M36		
	425			445	515	-	_	_	_													
	450			_	_	-																
	375			400	480	485		16					312,5	835	570	1030	1650	1550				
	400	318,8		425	425 505 510	510	80	18														
	425	010,0		450	530	535	00													48		
45	450		375	475	555	560		20	392,5	37,5	45	237,5							1450	for	1250	1210
10	475		-0,24	500	580	580	63	26	002,0		10	201,0							h6		1200	1210
	500	329		525	605	590		20	j I											M42		
	530	020		555	635	-		_														
	560			585	665	-																





The location of the tapped holes is interchangeable.

d ₇	d ₈	D _S ¹⁾	b ₆ 2)	b7 ²⁾		oil inlet for typeA			oil inlet (radial)			thermosensor ³)			oil sight glass			oil outlet ⁵⁾			thermosensor (oil sump) ³⁾)3)	oil	weight quantity
						e ₁	f ₁		e ₂	f ₂		e ₃	f ₃	t		e ₄	$ f_4^{4}$		e ₅	f ₅ ⁴⁾		e ₆	f ₆	I	kg
1000	M16	300/315 335/355 375/400 425/450	E1	81	00/4	115	75	0.04	95	130		65	160 170 180 190 200 210 225 235	360 ±8	G21/2	150	295	DN 65	150	262,5		130	500	approx. 75	approx. 1350
1170	M20	375/400 425/450 475/500 530/560	51	91	G3/4	150	85	G3/4	120	135	G1/2	75	190 205 215 230 245 255 270 285	415 ±8	G3	170	370	DN 80	170	330	G1	170	550	approx. 125	approx. 2500



Dimensions in mm

Size	D	b1 ⁴⁾	b ₂	b ₃	b4 ¹⁾	b ₅	b ₆	b ₇	b ₈	D _{W1}	D _{W2}	D _{W3}	D _d ²⁾	D _d / D _{W4} ^{2) 3)}	r ₁	r ₂	r ₃
	300									335	385	458					
	315									355	400	473					
	335									375	425	493	300/315	300/ -, 315/300			
35	355	315	335	130	300,5	360	115	160	145	400	450	513	335/375	335/315, 355/335	8	12	2,5
	375									425	470	510	400/425	375/355, 400/375			
	400									450	495	525	450	425/400, 450/425			
	425									475	515	-					
	450									500	_	—					
	375									425	480	570					
	400									450	505	595					
	425									475	530	620	375/400	375/ -, 400/375			
45	450	400	425	130	375,5	445	120	160	150	500	555	645	425/450	425/400, 450/425	10	16	4
	475									530	580	648	500/530	475/450, 500/475			
	500									560	605	658	560	530/500, 560/530			
	530									600	645	-					
	560									630	665	-					

Shafts for bearings with fixed oil ring lubrication E.NF. on request. Shafts for high oil throughput with type...A on request.

 $^{1)}$ A normal axial clearance is approx. 0.6 mm. Where directional changes of axial loads or where axial shock loads can be expected (marine applications, rolling mills, fans), the dimension "b_4" can be reduced by 0.3 mm. Where a locating bearing is required only for the test run, the axial clearance can amount to 3 to 6 mm. In this case dimensions "b_6" and "b_8" have to be considered.

 $^{2)}$ Diameters "D_d" and "D_d/D_{W4}" apply to any shaft diameter "D" of one size.

³⁾ The groove "D_{W4}" may be omitted, if "D_d" equal to or smaller than shaft diameter "D".
 ⁴⁾ If the non-locating bearing is to allow higher end floats (for instance

"4" If the non-locating bearing is to allow higher end floats (for instance because of heat elongation), the distance "b₁" between the collars has to be increased, taking into consideration "b₃" and "b₇". If the shaft ends within the bearing, the length of the journal equals "b₁".

Tolerances of form and position follow DIN 31 699. Degree of accuracy B 10 (radial). Degree of accuracy B 20 (axial); others upon request.



Size	shaft-Ø	F _R (1)	F _R (2)	thrust part B	thrust part K	thrust part E	thrust part A	
	D			F _A	F _A ⁽³⁾	F _A ⁽³⁾	F _A (4)	
	[mm]	[kN]	[kN]	[kN]	[kN]	[kN]	[kN]	
	300	191	305	9	28	45	125	
	315	200	320	10	29	48	140	
	335	213	340	11	34	55	140	
35	355	225	361	13	38	63	156	
	375	247	395	13	40	66	118	
	400	263	421	14	42	69	118	
	425	280	447	14	41	67	-	
	450	296	474	_	_	_	_	
	375	299	478	13	44	72	201	
	400	319	510	14	46	76	226	
	425	339	542	15	49	79	226	
45	450	359	574	16	51	84	251	
	475	391	625	17	53	89	203	
	500	411	658	18	56	92	203	
	530	436	698	19	59	98	-	
	560	461	737	20	62	102	—	

The table serves only to select the size of E-Type bearing. Before booking an order, however, it will be necessary to carry out an EDP calculation, taking into account the reciprocal influence of operating parameters.

- Radial loads F_R in [kN] as permanent load without hydrostatic jacking (maximum value) for plain cylindrical bores.
- 2. Radial loads F_R in [kN] as permanent load with hydrostatic jacking (maximum value) for plain cylindrical bores.
- 3. Axial load F_A in [kN] as permanent load (maximum value).
- Axial load F_A [kN] as maximum admissible load at start-up. During operation, this load can be increased by approx. 60%.

Load values for other bore shapes upon request.



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